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APPENDIX

The Determination of Copper, Nickel and Cobalt in Rocks by Atomic Absorption Spectrometry Using a Cold Leach

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PRELIMINARY REMARKS

THE METHOD DESCRIBED IN THIS PAPER is an application of the studies carried out by N. P. Smirnova *et al.* (1968), wherein certain trace elements occurring in rocks as sulphide minerals were preferentially dissolved by the action of hydrogen peroxide in the presence of ascorbic acid. The ascorbic acid lowers the pH of the solution to approximately 2.5 and provides a reducing medium which inhibits the oxidation of ferrous sulphate to ferric sulphate, which in turn hydrolyzes to hydrous ferric oxide. The ascorbic acid - hydrogen peroxide solution prepared as described below was found to decompose galena, arsenopyrite, chalcopyrite, pyrite, pyrrhotite, pentlandite, tetrahedrite, sphalerite and awaruite.

Mixed standard solutions for the calibration of the atomic absorption spectrophotometer were initially prepared in the same concentration of ascorbic acid - hydrogen peroxide as was used for the decomposition of the samples. These standard solutions were found to be unstable over periods longer than three or four days. A fresh set of standard solutions contained in ascorbic acid and hydrogen peroxide were compared against a set of standard solutions contained in 1N HNO₃. There was no appreciable difference in the per cent absorbance readings between the standard solutions prepared in the two media (Table I).

Standard solutions contained in 1N HNO₃ have been found to be stable for over a year, and these are used for calibration.

TABLE I — Comparison of Standard Solutions Prepared in Ascorbic Acid - Hydrogen Peroxide and in 1N HNO₃

Concentration µg/ml	Cu, % Absorption		Ni, % Absorption		Co, % Absorption	
	H ₂ O ₂ - Ascorbic Acid	1N HNO ₃	H ₂ O ₂ - Ascorbic Acid	1N HNO ₃	H ₂ O ₂ - Ascorbic Acid	1N HNO ₃
0.0	0.0	0.0	0.0	0.0	0.0	0.0
0.5	18.5	18.5	7.0	7.1	11.8	11.6
1.0	36.6	36.9	13.8	13.8	23.0	23.2
2.0	70.4	70.0	24.2	24.2	43.5	43.9
4.0	—	—	44.7	44.9	79.7	80.1

ANALYTICAL PROCEDURE

Decomposition of the Sample

1. Into a clean dry test tube (16 by 125 mm), calibrated at 10 ml, weigh a 100-mg sample of the ground rock. A larger sample weight may be used if low values are anticipated.
2. Add 7 ml of ascorbic acid - hydrogen peroxide mixture and allow to stand approximately 18 hours (overnight), with occasional mixing. Do not heat.
3. Dilute to the 10-ml mark with metal-free water. Stopper the test tube with a clean cork and shake vigorously to mix.
4. Centrifuge for 5 minutes to obtain a clear supernatant solution.

General Procedure for Calibration of Instrument

1. The operating parameters described here refer to the Perkin Elmer Model 303 atomic absorption spectrophotometer. Other makes of instruments will require changes in some of these parameters.

Parameter	Copper	Nickel	Cobalt
Meter Response	1*	1*	1*
Filter	out	out	out
Scale	x5	x2	x5
Slit	4 (7Å)	3(2Å)	3(2Å)
Source Current	15 ma	25 ma	30 ma
Range	U.V.	U.V.	U.V.
Wavelength	3,247 Å	2,320 Å	2,407 Å
Burner	10 cm single slot	Boling	Boling
Air Pressure	30 psi	30 psi	30 psi
Air Flow	9*	9*	9*
Acetylene Pressure	8 psi	8 psi	8 psi
Acetylene Flow	8*	7½*	7½*

*Arbitrary units given by Perkin-Elmer

2. Aspirate 1N HNO₃ into the flame and zero the instrument.
3. Using the parameters listed above, the following standard solutions are used for calibration:
 - Cu: 0.5, 1.0 and 2.0 µg/ml
 - Ni: 0.5, 1.0, 2.0, 4.0, 6.0 and 8.0 µg/ml
 - Co: 0.5, 1.0, 2.0 and 4.0 µg/ml
4. Calibration curves are plotted relating per cent absorption and µg/ml.

General Procedure for Analysis of Samples

1. After calibrating, aspirate 1N HNO₃ and readjust zero if necessary.
2. Aspirate sample solutions and record per cent absorp-

tion. Care should be taken not to suck any of the sediment into the burner. Aspirate 1N HNO₃ between each sample and check a calibration standard after every tenth sample. If check standard changes by more than 1 per cent absorption, recalibrate and repeat the previous ten samples.

3. Using calibration curves, interpolate per cent absorption of samples to obtain µg/ml. Calculate the concentration in parts per million using the equation:

$$\text{ppm element} = \frac{\mu\text{g/ml} \times 10}{\text{sample weight (gm)}}$$

4. Should the sample be above the top standard of the calibration curve, an aliquot of the sample solution may be diluted to 10 ml with the appropriate volume of ascorbic acid - hydrogen peroxide mixture and metal-free water. Alternatively, the sensitivity of the instrument may be lowered by reducing the scale expansion and/or using a smaller burner. This permits the use of standards up to considerably higher concentrations.

Preparation of Reagents

1. *1 per cent acid solution*: Dissolve 5.0 gm ascorbic acid in metal-free water and dilute to 500 ml with metal-free water. This solution should be prepared freshly just prior to using.
2. *Ascorbic acid - hydrogen peroxide mixture*: Add 200 ml of 30 per cent hydrogen peroxide to 500 ml of ascorbic acid and mix thoroughly. This solution is made up freshly each day.
3. *Mixed copper, nickel and cobalt standard solution*: 1000 µg/ml (*Solution A*). In a 1000-ml volumetric flask, dissolve 3.9297 gm of copper sulphate (CuSO₄·5H₂O), 4.0487 gm of nickelous chloride (NiCl₂·6H₂O) and 4.0372 gm of cobaltous chloride (CoCl₂·6H₂O) in about 900 ml of metal-free water. Add 6 ml of concentrated nitric acid mix and allow to cool to room temperature. Dilute to 1000 ml with metal-free water and mix well. This solution is about 0.1N with respect to nitric acid.
4. *Mixed copper, nickel and cobalt standard solution*: 100 µg/ml (*Solution B*). Pipette 100 ml of solution A into a 1000-ml volumetric flask. Add 5.4 ml of concentrated nitric acid, dilute to about 900 ml with metal-free water, mix and allow to cool to room temperature. Dilute to 1000 ml with metal-free water and mix well. This solution is about 0.1N with respect to nitric acid.
5. *Mixed copper, nickel and cobalt calibration solutions*: These are prepared according to the dilutions listed in Table II.
6. *1N HNO₃*: Dilute 125 ml of concentrated HNO₃ to 2,000 ml with metal-free water. Store in a polyethylene bottle.

TABLE II — Mixed Copper, Nickel and Cobalt Calibration Solutions

Concentration (µg/ml)	Volume of Solution A (ml)	Volume of Solution B (ml)	Volume of Concentrated HNO ₃ (ml)	Final Volume (ml)
0.5	—	1	12.5	200
1.0	—	2	12.5	200
2.0	—	4	12.5	200
4.0	—	8	12.5	200
6.0	—	12	12.5	200
8.0	—	16	12.5	200
10.0	—	20	12.5	200
15.0	3	—	12.5	200
20.0	4	—	12.5	200
25.0	5	—	12.5	200
30.0	6	—	12.5	200
35.0	7	—	12.5	200
40.0	8	—	12.5	200